

Techno-economic evaluation of five-level nested neutral point clamped converter topology for transformer-less connection of high-power wind energy conversion systems

Akinola A. Ajayi-Obe^{1*}, Mohamed A. Khan², Paul S. Barendse³

Advanced Machines Energy Systems Research Group, Department of Electrical Engineering, Faculty of Engineering and the Built Environment, University of Cape Town, Cape Town, South Africa

1. https://orcid.org/0000-0001-5566-2018

2. https://orcid.org/0000-0002-1438-5162

3. https://orcid.org/0000-0002-5598-5068

Abstract

Developers and operators are interested in improving the reliability and reducing the associated costs of wind power plants (WPPs) because of the continuous increase in the power capacity of wind energy conversion systems (WECSs) and the increasing development of WPPs. The electrical subsystem of the WPP experiences the highest failure rate and constitutes a significant proportion of its total cost. Reliability of the WECS can be increased and its cost reduced by eliminating the wind turbine transformer from the electrical subsystem. This study gives a techno-economic evaluation of a five-level nested neutral point clamped (NNPC) converter topology for transformer-less connection of high- power WECSs. The approach entailed the calculation of reliability of five-level NNPC converter topology deployed in the grid-side of a WECSs. This method presents a mathematical formula for deriving the reliability of a five-level NNPC converter topology by using the reliability block diagram and reliability estimation-based models in the military handbook (MIL-HDBK-217F). The cost analysis model shows that the total cost of the five-level diode clamped converter topology was higher than the five-level NNPC converter topology. The study could be extended by carrying out accurate modelling of the mission profile of the presented converter by using multi-domain simulation technique.

Keywords: diode-clamped converter topology, wind turbine transformer, reliability analysis

Highlights

- Power semiconductor devices and capacitors accounts for 50% of converter failure.
- Converter topology with fewer capacitors are more reliable and cost-effective.

Journal of Energy in Southern Africa 30(3): 33–43 DOI: https://dx.doi.org/10.17159/2413-3051/2019/v30i3a5691

Published by the Energy Research Centre, University of Cape Town ISSN: 2413-3051 This work is licensed under a Creative Commons Attribution-ShareAlike 4.0 International Licence https://journals.assaf.org.za/jesa

Sponsored by the Department of Science and Technology

Corresponding author: Tel: +27 21 6504823; email: ajyaki001@myuct.ac.za

1. Introduction

The power converter subsystem of a wind energy conversion system (WECS) is rated as one of the least reliable components of the system [1, 2]. It has been reported that about 13% of the failure in installed onshore WECS are caused by faults in the power converter subsystem [3]. Environmental factors such as ambient temperature, humidity, and the average wind speed in the vicinity have been identified as the main cause of failure in the power converter of a WECS [2]. Based on previous reliability studies, the electrical subsystem of the WECS was identified to have a high percentage of failure, mainly caused by the variable nature of wind [4-7]. The wind turbine (WT) transformer was identified as one of the least reliable and costly components of the electrical subsystem, as shown in Figure 1 [7-9].



a high-power wind energy conversion system [8].

It is, therefore, vital to ascertain the major causes of failure of WT transformers in a WECS. The main factors responsible for the frequent failure of WT transformers were identified as the variable nature of wind, utilisation of conventional power transformers, and compliance to grid codes [5, 6]. The variable nature of wind gives a low loading factor of WT transformer (20 - 35%), which results in significant core losses [5, 6], and results in multiple loading cvcles in the transformer, thereby increasing its aging rate [5, 6]. A sudden reduction in the grid voltage caused by voltage unbalance results in an inrush of current in the transformer, which increases the electrical and thermal stress on its windings [5]. These causes of failure can, however, be minimised by eliminating the WT transformer from the WECS [5-111.

A conventional wind power plant (WPP) consists of two transformers: the WT and substation transformers [3-5]. The term 'transformer-less configuration' in the present study refers to the elimination of the WT transformer from the WECS to improve the performance and reducing the cost of the system [10]. Previous reliability studies on high-power WECSs focused on the different components of the turbine based on reported failure statistics [7-11]. This study investigates the reliability of the five-level NNPC converter topology deployed in the power conversion stage of transformer-less configurations. The single-phase and three-phase five-level NNPC circuitry is shown in Figure 2.



Figure 2: (a) Single-phase five-level nested neutral point clamped (NNPC) converter topology; (b) three-phase five-level NNPC converter topology.

A single-phase five-level NNPC topology is made up of three flying capacitors $(C_{fx3}, C_{fx2}, C_{fx1}; x = a, b, c)$, four pairs of complementary power semiconductor switches $(S_{x4} - \underline{S_{x4}}, S_{x3} - \underline{S_{x3}}, S_{x2} - \underline{S_{x1}}, S_{x1} - \underline{S_{x2}}; x = a, b, c)$, and two clamping diodes $(D_{x1}, D_{x2}; x = a, b, c)$ [13, 14]. The outer flying capacitor (C_{fx3}) is rated at three quarters of the dclink voltage $(3/4V_{dc})$ and the inner flying capacitors (C_{fx2}, C_{fx1}) is rated at one quarter of the dc-link voltage $(1/4V_{dc})$ [12-14]. The maximum voltage across each power semiconductor switch is rated at one quarter of the dc-link voltage $(1/4V_{dc})$ [13, 14].

The two main techniques presented in literature for reliability analysis of multilevel converter topologies are reliability estimation based on models in the military handbook (MIL-HDBK-217F) [15], and a physics-of-failure approach based on the multi-disciplinary analysis of the system [16]. Most of the failure mechanisms associated with the physics-of-failure approach for multilevel converter applications have not been ascertained, despite the higher accuracy and reliability of the physics-of-failure approach than the reliability estimation-based on model technique [17].

Reliability estimation-based was therefore used in the present study. The study was based on the hypothesis that the reliability, efficiency and installation costs of a WECS can be improved by eliminating the WT transformer from the WPP. This implies that the grid-side converter topology of the WECS is extended to perform the conventional functions of the WT transformer [10, 11]. Therefore, a grid-side multilevel converter topology is required for the transformer-less connection of a high-power WECS because of the voltage rating of the commercial power semiconductor devices [10]. This study also examined the reliability and economic cost of deploying a grid-side multilevel converter topology for the transformer-less connection of a high-power WECS.

2. Methodology

The reliability estimation method was used to evaluate the five-level NNPC converter topology by identifying the fragile components in the system and determining the failure rate of the fragile components based on the data in MIL-HDBK-217F.

2.1 Fragile components in a five-level NNPC converter topology

The two main components responsible for most failures in a five-level NNPC converter topology are capacitors and power semiconductor devices. In Figure 3, the converter failure is accounted for by 21% capacitors, 32% power semiconductor devices, 8% printed circuit boards (PCBs), 18% gate drivers, 9% passive components (such as inductors, and resistors) and 12% connectors [1, 2, 18].

Capacitors

There are three classes of capacitors used in multilevel converter applications: aluminium electrolytic capacitors, metallised polypropylene film capacitors and multi-layer ceramic capacitors [19], as shown in Figure 4. Each has distinct characteristics, advantages



Figure 3: Fragile components that cause failure in a five-level nested neutral point clamped converter.



Figure 4: Different classes of capacitors used in multilevel converter topologies.



Figure 5: The cross-section of an insulated gate bipolar transistor module [15].

and shortcomings for wind energy applications [19]. The aluminium electrolytic capacitor is, however, widely used in grid-side power converters of WECS because of its high energy density, high capacitance, and cost effectiveness [19, 20], although it is the least reliable type of capacitor because of the nature of its dielectric material [19, 21]. The degradation of the electrolyte, which is the dielectric material in the aluminium electrolytic capacitor is caused by the ambient temperature, operating voltage of converter and ripple current of the converter [20].

Power semiconductor devices

Insulated gate bipolar transistors (IGBTs) and power diodes are the main power semiconductor devices used in the five-level NNPC converter topology. Both the module and press-pack packaging technologies are used for the medium voltage IGBT used in multilevel converter topologies. The IGBT module is mostly used in multilevel converter applications because of cost and ease of implementation [10]. It is, however, prone to thermomechanical fatigue stress and catastrophic events that occur during the operation of the converter [22]. A cross-section of the IGBT module is shown in Figure 5.

2.2 Reliability analysis of a five-level NNPC converter topology

The reliability of a five-level NNPC converter topology in the grid-side of a transformer-less WECS is estimated based on the component's parameters stated in the military handbook (MIL-HDBK-217F) [15]. The reliability of a single-phase five-level NNPC converter topology is calculated by Equation 1 [17, 23, 24].

$$R_{1phase 5L NNPC}(t) = e^{-(\lambda_{1phase_{5L}NNPC},t)}$$
(1)

where $R_{1phase_{5L_NNPC}}(t)$ is the reliability function of a single-phase five-level NNPC converter, $\lambda_{1phase 5L_NNPC}$ is the estimated failure rate of a single-phase five-level NNPC converter, and t is the duration of operating a single-phase five-level NNPC converter before a failure occurs. Therefore, the reliability of a three-phase NNPC converter topology used in a transformer-less WECS, is calculated by Equation 2 [23].

$$R_{3phase_5LNNPC}(t) = \left[R_{1phase_5LNNPC}(t)\right]^{3} \quad (2)$$

In addition, the mean time to failure (MTTF) of a three-phase five-level NNPC converter topology is calculated by Equation 3 [17, 23, 24].

$$MTTF_{3phase \ 5L \ NNPC} = \frac{1}{\lambda_{3phase \ 5L \ NNPC}} \tag{3}$$

The failure rate of the three-phase five-level NNPC converter topology is obtained by Equation 4.

$$\lambda_{3phase_NNPC}(t) = -\frac{d[lnR_{3phase_NNPC}(t)]}{dt}$$
(4)

Failure rate of capacitors in a five-level NNPC converter topology

The failure rate of the aluminium electrolytic capacitor ($\lambda_{Al_Electrolytic_Caps}$) used in the converter topology is given by Equation 5 [15].

$$\lambda_{Al_Electrolytic_Caps} = \lambda_B \cdot \pi_{TF} \cdot \pi_{CF} \cdot \pi_{VSF} \cdot \pi_{QF} \cdot \pi_{FF} \cdot 10^{-6} / hours$$
(5)

where λ_B is the base failure rate of the aluminium electrolytic capacitor, π_{TF} is the temperature factor of the aluminium electrolytic capacitor, π_{CF} is the capacitance factor of the aluminium electrolytic capacitor, π_{VSF} is the voltage stress factor of the aluminium electrolytic capacitor, π_{QF} is the quality factor of the aluminium electrolytic capacitor, and π_{EF} is the environmental factor of the aluminium electrolytic capacitor. The parameters in Equation 5 are obtained from MIL-HDBK-217F [15] and presented in Table 1. The value of $\lambda_{Al_{electrolytic_{Caps}}}$ is consequently 6.67 × 10⁻⁶/hours.

Parameters	Value					
λ_B	0.00012					
π_{TF}	27.00000					
π_{CF}	4.90000					
π_{VSF}	14.00000					
π_{QF}	3.00000					
π_{EF}	10.00000					

Table 1: Parameters of failure rate of capacitors in the five-level nested neutral point clamped converter topology.

Failure rate of power semiconductor devices in a five-level NNPC converter topology

The power semiconductor devices in the NNPC converter topology are the IGBT/diode modules and the clamping diodes (power diodes). The formula for calculating the failure rate of IGBT module is not stated in MIL-HDBK-217F [15]. The failure rate of an IGBT module is evaluated based on the equivalent circuit for modelling its operation, which consists of an N-channel metal-oxide-semiconductor fieldeffect transistor, drift region resistance (R_{drift}) , and a positive-negative-positive bipolar junction transistor, as shown in Figure 6 [25]. The drift region is shortened in punch-through IGBT to reduce the onstate loss, while the drift region resistance is considered negligible in estimating the failure rate of the IGBT module [25]. The failure rate of the IGBT module (λ_{IGBT}) can, therefore, be obtained using Equation 6 [26].



Figure 6. Equivalent circuit of insulated gate bipolar transistor, where metal-oxidesemiconductor field-effect transistor (MOSFET) and bipolar junction transistor (BJT).

$$\lambda_{IGBT} = \lambda_{MOSFET} + \lambda_{BIT} \cdot 10^{-6} / hours \tag{6}$$

where

$$\lambda_{MOSFET} = \lambda_B \cdot \pi_{TF} \cdot \pi_{AF} \cdot \pi_{OF} \cdot \pi_{EF} \cdot 10^{-6} / hours \quad (7)$$

$$\lambda_{BJT} = \lambda_B \cdot \pi_{TF} \cdot \pi_{AF} \cdot \pi_{PRF} \cdot \pi_{VSF} \cdot \pi_{QF} \cdot \pi_{FF} \cdot 10^{-6} / hours$$
(8)

where π_{AF} is the application factor, and π_{PRF} is the power rating factor. The failure rate of an IGBT/diode module ($\lambda_{IGBT/Diode}$) is given by Equation 9.

$$\lambda_{IGBT/Diode} = (\lambda_{MOSFET} + \lambda_{BJT}) + \lambda_{Diode} \cdot 10^{-6} / hours$$
(9)

The failure rate of the diode (λ_{Diode}) is calculated by Equation 10.

$$\lambda_{Diode} = \lambda_B \cdot \pi_{TF} \cdot \pi_{ESF} \cdot \pi_{CCF} \cdot \pi_{QF} \cdot \pi_{EF} \cdot 10^{-6} / hours$$
(10)

where π_{ESF} is the electrical stress factor, and π_{CCF} is the contact construction factor. In Table 2, the values of the parameters in Equations 6 to 10 are presented as obtained from MIL-HDBK-217F [15]. The values of $\lambda_{IGBT/Diode}$ and λ_{Diode} yield Equation 11.

$$\lambda_{MOSFET} = 29.376 \times \frac{10^{-6}}{hours}$$

$$\lambda_{BJT} = 24.35 \times 10^{-6} / hours$$

$$\lambda_{Diode} = 0.672 \times 10^{-6} / hours$$

$$\lambda_{IGBT} = 29.376 + 24.35 + 0.672$$

$$= 54.4 \times 10^{-6} / hours$$
(11)

Reliability block diagram method of a fivelevel NNPC converter topology

In Figure 7(a), the single-phase five-level NNPC converter topology is classified into a reliability block diagram based on the switching state of the power semiconductor devices. The topology is divided into four switching states, i.e., switching states 1, 2, 3 and 4 based on the complementary switching of the power semiconductor devices, as shown in Table 3. Each switching state can be categorised into cells [24]. Switching states 1, 2, 3 and 4 are therefore, respectively categorised as 'cell 1', 'cell 2', 'cell 3' and 'cell 4'. In Figure 7(b), the reliability block diagram of the five-level NNPC converter topology is presented according to the cell structure of the switching states [24].

The reliability of a single-phase of the five-level NNPC converter is defined based on series connection of cells and the one-out-of-two redundancy structure of the cells [24], as expressed by Equation 12.

Parameters	λ_{mOSFET}	λ_{BJT}	λ_{Diode}		
λ_B	0.012	0.00074	0.0010		
π_{TF}	5.100	5.90000	14.0000		
π_{PRF}	-	165.96000	-		
π_{AF}	10.000	0.70000	-		
π_{VSF}	-	1.00000	-		
π_{ESF}	-	-	1.0000		
π_{ccF}	-	-	1.0000		
π_{QF}	8.000	8.00000	8.0000		
π_{EF}	6.000	6.00000	6.0000		

 Table 2: Parameters of the failure rate of power semiconductor devices in the five-level nested neutral point clamped converter topology



(a)



Figure 7: (a) The switching states of a single-phase five-level nested neutral point clamped (NNPC) converter topology; (b) the reliability block diagram of a single-phase five-level NNPC converter topology.

$$R_{1ph_{5L-NNPC}}(t) = \frac{1}{\lambda_{cell\,2} - 2\lambda_{cell\,1}} \cdot \left(\lambda_{cell\,2} e^{-2\lambda_{cell\,1}t} - 2\lambda_{cell\,1} e^{-\lambda_{cell\,2}t}\right) \cdot e^{-(\lambda_{cell\,3} + \lambda_{cell\,4})t} \cdot e^{-(\lambda_{cfx3} + \lambda_{cfx2} + \lambda_{cfx1})t} \cdot e^{-(\lambda_{Dx2} + \lambda_{Dx1})t}$$
(12)

Table 3: Five-level nested neutral point clamped converter topology switching states.

S_{x4}	S_{x3}	S_{x2}	S_{x1}	S_{x1}	S_{x2}	S_{x3}	S_{x4}	V_{cx1}	V_{cx2}	V_{cx3}	Vo	State
1	1	1	1	0	0	0	0	NI	NI	NI	$\frac{V_{dc}}{2}$	1
1	1	0	1	1	0	0	0	C	NU	NII	2	0
T	T	0	T	T	0	0	0	C	INI	INI		Z
0	1	1	1	0	0	0	1	NI	NI	D	V_{dc}	3
1	0	1	1	0	0	1	0	D	D	С	4	4
1	1	0	0	1	1	0	0	С	С	NI		5
1	0	0	1	1	0	1	0	NI	D	С	0	6
0	1	0	1	1	0	0	1	С	NI	D		7
0	0	1	1	0	0	1	1	D	D	NI		8
0	0	0	1	1	0	1	1	NI	D	NI		9
1	0	0	0	1	1	1	0	NI	NI	С	V_{dc}	10
0	1	0	0	1	1	0	1	С	С	D	4	11
0	0	0	0	1	1	1	1	NI	NI	NI	$-\frac{V_{dc}}{2}$	12

NI = no impact, C = charging, D = discharging, current flow is $positive(I_o > 0)$

Equation 13 is thus obtained.

$$\lambda_{Cell 1} = \lambda_{Sx4} + \lambda_{\underline{Sx4}} = 108.8 \times 10^{-6} / hours$$

$$\therefore, \lambda_{Cell 1} = \lambda_{Cell 2} = \lambda_{Cell 3} = \lambda_{Cell 4}$$

$$\lambda_{cf_{5L}-NNPC} = \lambda_{cfx3} + \lambda_{cfx2} + \lambda_{cfx1}$$

$$= 20.01 \times 10^{-6} / hours$$

$$\lambda_{Diode_{5L}-NNPC} = \lambda_{Dx2} + \lambda_{Dx1}$$

$$= 1.344 \times 10^{-6} / hours$$
(13)

where $\lambda_{Cell 1}$ is the failure rate of 'cell 1', which consists of the complementary pair of Sx4 and <u>Sx4</u> IGBT/diode modules; $\lambda_{Cell 2}$ is the failure rate of 'cell 2', which consists of the complimentary pair of Sx3 and <u>Sx3</u> IGBT/diode modules; $\lambda_{Cell 3}$ is the failure rate of 'cell 3', which consists of the complimentary pair of Sx2 and Sx1 IGBT/diode modules; $\lambda_{Cell 4}$ is the failure rate of 'cell 4', which consists of the complimentary pair of Sx1 and Sx2 IGBT/diode modules; $\lambda_{cf 5L-NNPC}$ is the total failure rate of flying capacitors in the five-level NNPC converter (consists of outer flying capacitor Cfx3, and inner capacitors Cfx2, Cfx1; and $\lambda_{Diode, 5L-NNPC}$ is the total failure rate of the clamping diodes in the five-level NNPC converter consisting of Dx^2 and Dx^1 . Therefore, the failure rate and MTTF $(\lambda_{3ph 5L-NNPC})$ $(MTTF_{3ph 5L-NNPC})$ of a three-phase five-level NNPC converter topology are calculated with Equations 3 and 4 respectively, to yield Equation 14.

$$\lambda_{3ph 5L-NNPC} = 2.064 \times 10^{-7} / hours$$

$$MTTF_{3ph 5L-NNPC} = \frac{1}{\lambda_{3ph 5L-NNPC}}$$

$$= 4.84 \times 10^{6} hours$$
(14)

2.3 Cost analysis of a five-level NNPC converter topology

The total cost of a three-phase five-level NNPC converter topology consists of the initial installation cost, operational and maintenance cost, and power loss cost [17, 27]. The cost of the power semiconductor devices in a five-level NNPC converter topology contributes about 40% of the total initial cost of the topology [28]. Components of a three-phase fivelevel NNPC converter comprise IGBT/diode modules, clamping diodes, flying capacitors, and gate drivers, as shown in Figure 2(b). The 4.5 kV IGBT/diode module is selected for the NNPC converter topology because of its low conduction and low switching losses, amongst the various commercially available 4.5 kV IGBT/diode modules; the CM600HB-90H manufactured by POWEREX is chosen because of superior performance [29]. The costs of one IGBT/diode module, a clamping diode, a flying capacitor, a gate driver circuitry, and a heatsink are EUR 990, EUR 312, EUR 35, EUR 135, and EUR 245 respectively [28, 30]. Therefore the total initial installation cost (C_{inst}) consists of the cost of the converter ($C_{converter}$) and cost of the cooling system ($C_{cooling}$), as expressed in Equation 15 [17].

$$C_{inst.} = C_{converter} + C_{cooling} \tag{15}$$

where $C_{converter}$ and $C_{cooling}$ are defined by Equations 16 and 17 respectively.

$$C_{converter} = n_{IGBT} \cdot C_{IGBT} + n_{diode} \cdot C_{diode} + n_{fly \, cap}$$

$$\cdot C_{fly \, cap} + n_{gate} \cdot C_{gate} + n_{sink} \cdot C_{sink}$$
(16)

$$C_{cooling} = 0.1 \cdot C_{converter} \tag{17}$$

where n_{IGBT} is the number of IGBT/diode module in the topology, C_{IGBT} is the cost of an IGBT/diode module, n_{diode} is the number of clamping diode, C_{diode} is the cost of a clamping diode, $n_{fly \ cap}$ is the number of flying capacitor, $C_{fly \ cap}$ is the cost of a flying capacitor, n_{gate} is the number of gate drivers, C_{gate} is the cost of a gate driver, n_{sink} is the number of heatsink and C_{sink} is the cost of a heatsink. The operational and maintenance $cost(C_{0\&M})$ includes; scheduled($C_{scheduled}$), unscheduled($C_{unscheduled}$) and downtime cost ($C_{downtime}$)[17, 27]. Therefore the $C_{0\&M}$ is expressed by Equation 18.

$$C_{O\&M} = C_{scheduled} + C_{unscheduled} + C_{downtime}$$
(18)

The scheduled maintenance cost is estimated at 5% of the initial installation cost, derived by Equation 19 [17, 31].

$$C_{scheduled} = 0.05 \cdot C_{inst.} \tag{19}$$

The unscheduled maintenance cost of the threephase five-level NNPC converter in a WECS operating for 20 years is stated in Equation 20.

$$C_{unscheduled} = \lambda_{3ph \, 5L-NNPC} \times 20$$
$$\times (C_{labour} \times MTTR)$$
(20)

where C_{labour} is the cost of labour and travel per repair; the labour and travel cost per failure is estimated at EUR 300/kW/day [31], *MTTR* is the meantime-to-repair of the three-phase converter topology. The repair time frame for a failed component in a converter is derived as 24 days [17, 32], therefore, *MTTR* is derived as Equation 21.

$$MTTR = \frac{1}{\mu} \tag{21}$$

where μ is defined by Equation 22.

$$\mu = \frac{_{365}}{_{Number of days required for repair}}$$
(22)

The timeframe for replacing a faulty component is stated as seven days [27], with a financial loss (f_{loss}) of EUR 2 per hour; thus, the downtime cost for 20years is derived using Equation 23.

$$C_{downtime} = \frac{20 years}{MTTF_{3ph 5L-NNPC}} \cdot (168 hours \times f_{loss} + C_{inst.})$$
(23)

The power loss cost is assumed to be EUR 0.10/kWh [17, 27], so the total power loss cost of the converter for one year is determined by Equation 24.

$$C_{loss} = P \times 0.1 \times 8760 \tag{24}$$

where P is the power rating of the three-phase NNPC converter topology. The total cost of the three-phase NNPC converter topology is thus expressed in Equation 25.

$$C_{total} = C_{inst.} + C_{0\&M} + C_{loss}$$
(25)

3. Results and discussion

The initial installation costs of the five-level NNPC converter topology and five-level DCC topology were compared. The individual values of the initial installation cost components were calculated using Equations 12 to 14, as expressed in Section 2. Figures 2(b) and 8 show the respective circuitries of the five-level NNPC and five-level DCC topologies.

The diode-clamped converter topology is the most used converter topology in wind energy applications because of its simple circuitry [11]. The major drawback of a five-level DCC topology is the uneven distribution of losses amongst power semiconductor devices [11, 16]. A transformer-less five-level DCC topology was connected directly to the grid in a static synchronous compensator application [33]. This topology requires extensive voltage balancing algorithm for the multiple direct current (dc)-link capacitors, as shown in Figure 8. The multiple network of clamping diodes in the five-level DCC topology increases the cost and power loss of the converter. However, the three-phase five-level NNPC topology consists of two dc-link capacitors, six clamping diodes, and twenty-four IGBT/diode modules, as shown in Figure 2(b). The broken-down cost of converter components in the two converter topologies are compared in Figure 9. As stated earlier, the cost of the clamping diodes in the five-level DCC topology is higher, and the cost of the heatsink deployed in the DCC topology is higher. Therefore, the initial installation and cooling system costs of the five-level DCC topology are higher, as shown in Figure 10.



Figure 8: Three-phase five-level diode-clamped converter topology.



Figure 9: Cost of converter components for five-level nested neutral point clamped converter topology and five-level diode-clamped converter topology, where DC-link and IGBT respectively = direct current-link and insulated gate bipolar transistor.



Figure 10: Breakdown of initial installation cost for five-level nested neutral point clamped converter topology and five-level diode clamped converter topology.

4. Conclusion

This study examined a comprehensive reliability estimation method and reliability block diagram to evaluate the failure rate of a five-level nested neutral point clamped converter topology. A mathematical formula was derived to calculate the reliability of a five-level NNPC converter topology deployed in the grid-side of a wind energy conversion system. It was found to be more expensive to deploy a five-level diode-clamped converter topology in a transformerless wind energy conversion system than to deploy a five-level NNPC converter topology.

Acknowledgment

The authors gratefully acknowledge the technical officers of the Advance Machines Energy Systems research group in the Machines Laboratory of the Department of Electrical Engineering, University of Cape Town.

Author roles

Akinola A. Ajayi-Obe: Project initiator, research formulation, write-up and analytical implementation. Mohamed A. Khan: Project supervision, research formu-

lation and research funding.

Paul S. Barendse: Project supervision, research formulation and research funding.

References

- [1] Yang, S., Bryant, A., Mawby, P., Xiang, D., Ran, L. and Tavner, P. 2011. An industry-based survey of reliability in power electronic converters. *IEEE Transaction on Industry Applications* 47(3): 1441-1452.
- [2] Fischer, K., Stalin, T., Ramberg, H., Wenske, J., Wetter, G., Karlsson, R. and Thiringer, T. 2015. Field-experience based root-cause analysis of power converter failure in wind turbines. *IEEE Transaction on Power Electronics* 30(5): 2481-2493.
- [3] Wilkinson, M. and Hendriks, B. Report on wind turbine reliability profiles field data reliability analysis. RE-LIAWIND Project Report. https://www. Reliawind.eu/files/fileinline/110502_Reliawind_Deliverable_D.1.3ReliabilityProfilesResults.pdf.
- [4] Reder, M.D., Gonzalez, E. and Melero, J.J. 2016. Wind turbine failures tackling current problems in failure data analysis. *Journal of Physics: Conference Series* 753: 072027.
- [5] Jose, G. and Chacko, R. 2014. A review on wind turbine transformer. Annual International Conference on Emerging Areas: Magnetics, Machines and Drive, Kottayam, India, 24-26 July 2014: 1-7.
- [6] Remington, K. and Steeber, T. 2010. Why do transformers fail often? [Online]. Available: http://www.windpowerengineering.com/featured/business-news-projects/why-do-wind-turbine-transformers-fail-so-often/.
- [7] Ribrant, J. and Bertling, L.M. 2007. Survey of failures in wind power systems with focus on swedish wind power plants during 1997-2005. *IEEE Transaction on Energy Conversion*. 22(1):167-173.
- [8] Perez, J.M., Marquez, F., Tobias, A. and Papaelias, M. 2013. Wind turbine reliability analysis. Renewable and Sustainable Energy Reviews 23: 463-472.
- [9] Spinato, F., Tavner, P.J., Van Bussel, G.J.W. and Koutoulakos, E. 2008. Reliability of wind turbine subassemblies. *IET Renewable Power Generation* 3(4): 387-401.
- [10] Blaabjerg, F., Liserre, M., and Ma, K. 2012. Power electronics converter for wind energy systems. IEEE Transaction on Industry Application 48(2):708-720.
- [11] Yaramasu, V., Wu, B., Sen, P.C., Kouro, S. and Narimani, M. 2015. High-Power Wind Energy Conversion Systems: State-of-the Art and Emerging Technologies, *Proceedings of the IEEE* 103(5): 740-780.
- [12] Narimani, M., Wu, B., Cheng, G. and Zargari, N. 2014. A new nested neutral point clamped converter for medium-voltage power conversion, *IEEE Transaction on Power Electronics* 29(12): 6375-5382.
- [13] Narimani, M., Wu, B. and Zargari, N. 2016. A novel five-level voltage source inverter with sinusoidal pulse width modulator for medium-voltage applications. *IEEE Transaction on Power Electronics* 31(3): 1956-1967.
- [14] Ajayi-Obe, A.A. and Khan, M.A. 2017. Analysis of a five-level dual tapped inductor quasi impedance sourcenested neutral point clamped converter. Proceeding of the IEEE-Energy Conversion Congress Exposition 2017, Cincinnati, OH, USA, 1-5 October, 2017: 2150-2155.
- [15] Military handbook: Reliability prediction of electronic equipment, Dept. Defence, Washington, DC, USA, Dec. 2, 1991, MIL-HDBK-217F.
- [16] Ma, K., Liserre, M., Blaabjerg, F. and Kerekes, T. 2015. Thermal loading and lifetime estimation for power device considering mission profiles in wind power converter. *IEEE Transaction on Power Electronics* 30(2): 590-602.
- [17] Yu, X. and Khambadkone, A.M. 2012. Reliability analysis and cost optimization of parallel-inverter system. IEEE Transaction on Industrial Electronics 59(10): 3881-3890.
- [18] Wang, H., Zhou, D. and Blaabjerg, F. 2013. A reliability-oriented design method for power electronic converters. 28th Annual Applied Power Electronics Conference and Exposition 2013, Long Beach, CA, USA, 17-23 March, 2013: 2921-2928.
- [19] Wang, H. and Blaabjerg, F. 2014. Reliability of capacitors for dc-link applications in power electronic converters an overview. *IEEE Transaction on Industry Application* 50(5): 3569-3579.

- [20] Jedtberg, H., Langwasser, M., Zhu, R., Buticchi, G., Ebel, T. and Liserre, M. 2017. Impacts of unbalanced grid voltages on lifetime of dc-link capacitors of back-to-back converters in wind turbines with doubly fed induction generators. *IEEE Applied Power Electronics Conference and Exposition, Tampa, FL, USA, 26-30 March, 2017*: 816-823.
- [21] Alwitt, R.S. and Hills, R.G. 1965. The chemistry of failure of aluminium electrolytic capacitors. *IEEE Transaction* on Parts, Materials and Packaging 1(2): 28-24.
- [22] Yang, S., Xiang, D., Bryant, A., Mawby, P., Ran, L. and Tavner, P. 2010. Condition monitoring for device reliability in power electronic converters: a review. *IEEE Transaction on Power Electronics* 25(11): 2734-2753.
- [23] Guo, J., Liang, J., Zhang, X., Judge, P., Wang, X. and Green, T. 2017. Reliability analysis of MMCs considering submodule designs with individual or series operated IGBTs. *IEEE Transaction on Power Delivery* 32(2): 666-677.
- [24] Richardeau, F. and Pham, T.T.L. 2013. Reliability calculation of multilevel converters: theory and applications. *IEEE Transaction on Industrial Electronics* 60(10): 4225-4234.
- [25] Mohan, N., Undeland, T.M. and Robbins, W.P. 2003. Power electronics: Converters, applications, and design, third edition, USA: Wiley.
- [26] Sutrisno, E. 2013. Fault detection and prognostics of insulated gate bipolar transistor (IGBT) using a k-nearest neighbour classification algorithm. Master of Science thesis, University of Maryland, USA.
- [27] Aghdam, F.H. and Abapour, M. 2016. Reliability and cost analysis of multistage boost converters connected to PV panels. *IEEE Journal of Photovoltaics* 6(4): 981-989.
- [28] Sayago, J.A., Bruckner, T. and Bernet, S. 2008. How to select the system voltage of MV drives-a comparison of semiconductor expenses. *IEEE Transaction on Industrial Electronics* 55(9): 3381-3389.
- [29] Fazel, S.S., Bernet, S., Krug, D. and Jalili, K. 2007. Design and comparison of 4-kV neutral-point-clamped, flying-capacitor, and series-connected h-bridge multilevel converters. *IEEE Transaction on Industry Applications* 43(4): 1032-1040.
- [30] Burkart, R. and Kolar, J.W. 2013. Component cost models for multi-objective optimizations of switched-mode power converters. IEEE Energy Conversion Congress and Exposition 2013, Denver, CO, USA, 15-19 September 2013: 2139-2146.
- [31] Canada, S., Moore, L., Strachan, J. and Post, H. 2003. Off-grid hybrid systems: maintenance costs. Solar Energy Technology System Symposium.
- [32] Begovic, M., Pregelj, A. and Rohatgj, A. 2000. Four-year performance assessment of the 342 kW PV system at Georgia Tech. Conference Record of the 28th IEEE Photovoltaic Specialists Conference 2000, 15-22 September 2000, Anchorage, USA: 1575-1578.
- [33] Akagi, H., Fujita, H., Yonetani, S. and Kondo, Y. 2008. A 6.6 kV transformer-less STATCOM based on a fivelevel diode-clamped PWM converter: system design and experimentation of a 200-V 10-kVA laboratory model. IEEE Transaction on Industry Applications 44(2): 672-680.